

Being the Global Leading IPC&HMI System Platform Manufacturer









**PRODUCTS** 



R&D



QUALITY



**DELIVERY** 



**SERVICE** 















**PRODUCTS** 

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**DELIVERY** 

SERVICE



### About NODKA

Established in 2001, Shanghai China

Province, China Headquarter: Suzhou City, Jiangsu Province, China

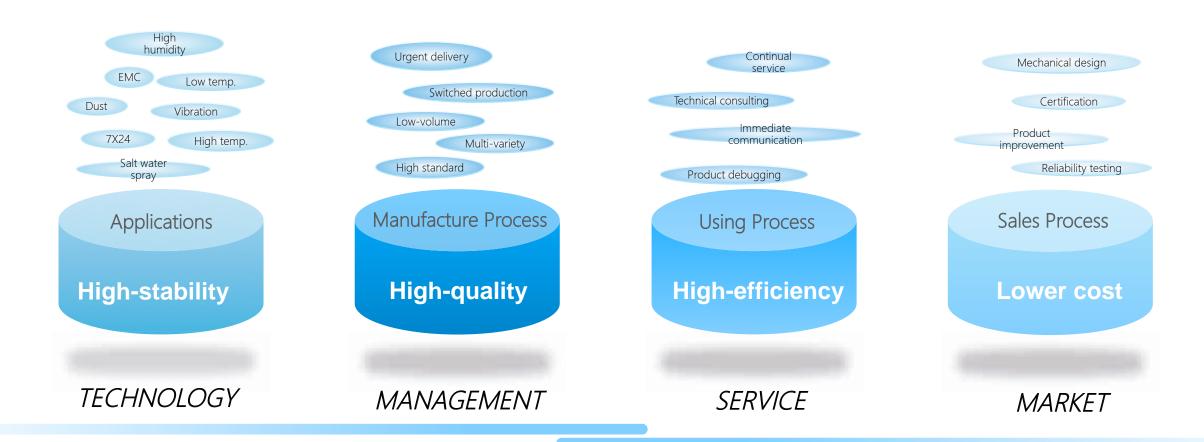
Remployees: 326 HC, 25% R&D Staff

Sales Volume: 346 million RMB (in 2022)









## Enterprise Mission

Be dedicated to face four core challenges in industrial computer field and improve

NODKA's international market position and influence in IPC industry.



### **Core Team and Operation Principle**





Frank Gao

28 Years' working experience in automation industry



Michael Wang

General Manager

25 Years' working experience in automation industry



Ryan Zeng
Product Director

23 Years' working experience in automation industry



Core values KIND, BRAVE, OPTIMISTIC

Corporate Culture Entrepreneurial spirit, Value-created, Self-transcendence, Responsibility-taking

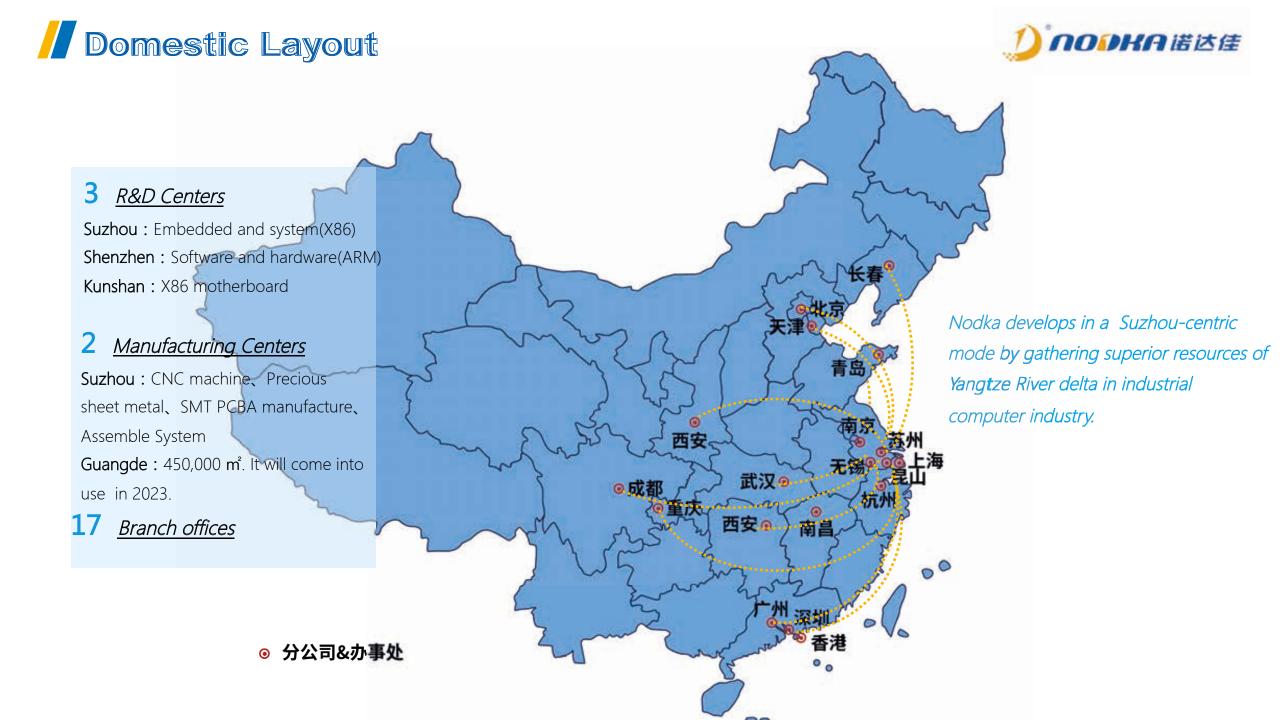




**capacity** 



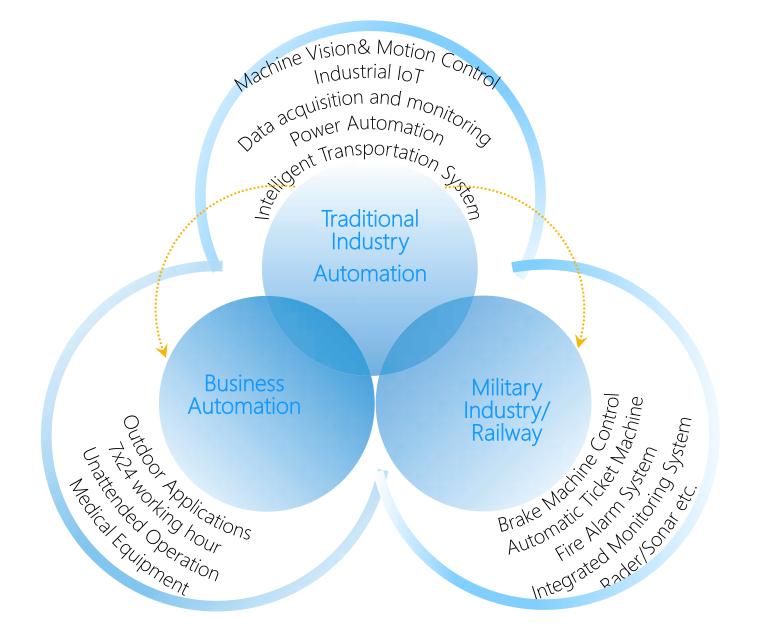






### **Industry Orientation**





























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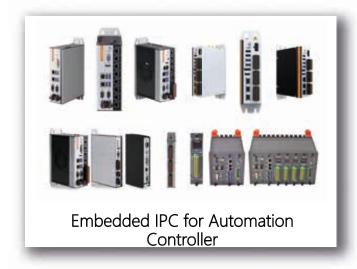


SERVICE



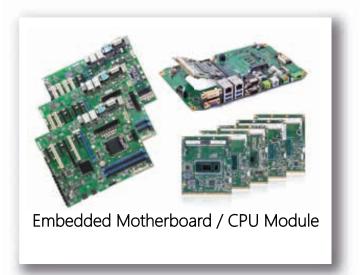
























#### Fanless Box PC

## Rack-mounted IPC

### High performance IPC

#### **Ingenious Design**

X86/ARM Platform option
Various mounting option
Industrial grade IO
Wide temp. & Wide voltage
High Reliability
Windows, Linux OS

#### The Classic Re-Creation

4U Industrial PC
Fanless 4U IPC
Rack mounted
Various M/B option
Multi-expansion slot
Various CPU platform

#### **Sustainable Innovation**

High performance mobile

CPU

Fanless design

PCI/PCIe slot

High Reliability

Long life cycle

Support customization



#### **Embedded IPC for Automation Controller**



#### Automation PC

Compact and Space saving design
Celeron and Core-I CPU option
COMLAC modular design
Offer maximum scalability
Support RTOS system





#### Agile IO modules

Support EtherCAT

Modularity & Flexibility

Compact & Error prevention

Cost-efficient

### **Embedded IPC for Automation Controller**





#### **UPS - Uninterruptible Power Supply**

DC12-24V wide voltage input
Configurable power management mode
Environment friendly super capacitor
-20°C~60°C operation temperature

#### E-Link Remote Transmission Device

100 meters transmission between PC and display









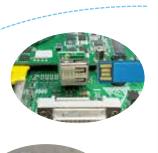
















NP Series Basic PC + Various I/O module



# Swing ARM Panel PC / Monitor



Based on Intel Celeron, Core-i CPU









#### **IDP59 Series Swing ARM Monitor**

Support VGA and DVI-D, option build-in elink remote transmission module, up to 50 meters.



Option size: 15", 18.5", 19", 21.5" Option handle and Keyboard stand Option RAFI and IDEC buttons



# Industrial Panel PC & Monitor



#### Industrial Grade Panel PC

TPC6000-A/B/C/D Series/ WP IP69K Series

Option size: 8"/10.4"/12.1"/15"/15.6"/17"/18.5"/19"/21.5"



#### **Industrial Monitor**

PANEL5000-A/B/C/D Series/ WP IP69K Series

Option size: 8"/10.4"/12.1"/15"/15.6"/17"/18.5"/19"/21.5"





**Customized Service** 



Particular Color and Print Logo



Front panel IP65



Various mounting method



DC12/24V Voltage input



Option Resistive/Capacitive touch



COMLAC design



-20 °C  $^{\sim}$  60 °C working Temp.



### IP69K Stainless Steel Panel PC / Monitor



#### WP1x01T Panel PC







#### Stainless Steel housing

- Perfect cooling system
- Full-sealed design



#### Fanless Design

- Option J6412/J1900 processor
- -20°C~60°C working temperature



#### Modular Design

- Courier board + CPU module structure
- Standard M12 connector



#### IP69K protection

- Can be cleaned with 80 degree water
- Water pressure up to 80-100 bar



#### Option resistive and capacitive touch

Option 15, 19 and 21.5-inch

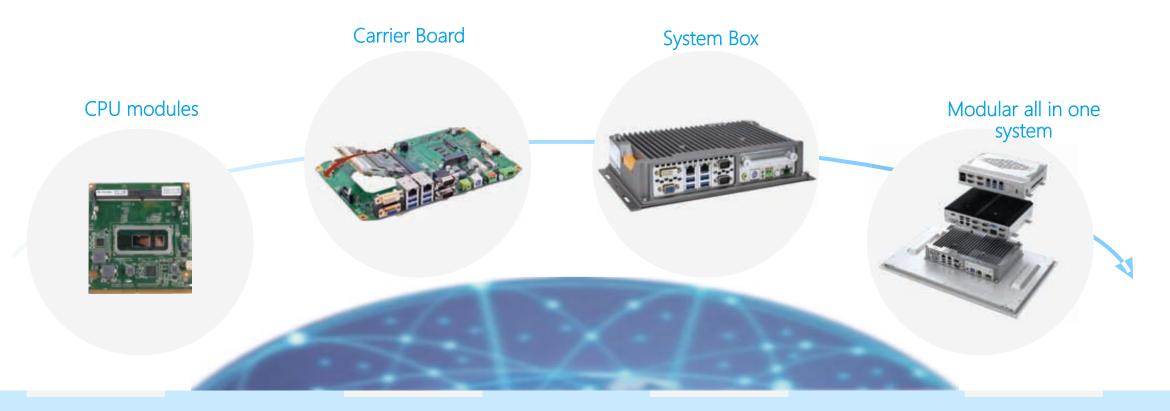
#### WP1x01P Monitor













#### Life cycle control and iterate quickly

- Flexible combination between CPU modules and Carrier board
- Option Intel Celeron and Core-i
- Upgrade easily



#### PCBA board size flexible

- Standard size: ATX/Mini-ITX/3.5"
- Following customers' demand



#### Optimized cost-efficient

- Conductive to cost control
- Offer cost-efficient products for customer



#### Improve R&D capability

• Keep improving integration and reliability

# COMLAC CPU module & Carrier board

NK-L314-5500U

i7-5500U

3.0GHz

TDP:15W

NK-L314-5300U

i5-5300U

Intel® Core Gen5

4 cores/4 threads

2.3GHz,max 2.9GHz

2.4GHz, max

4 cores/4 threads

Intel® Core Gen5





















#### Customized COMLAC Carrier board



CB01-complete function board



CB03-Box&Panel PC board



CB06-PAC special board



CB07-Industrial operation Panel board



CB04-Free expansion board



CB09-Mold monitoring special board



CB05-Terminal special board



CB10-Digital signage special board

# COMLAC - CPU Modules



#### MXM Connector

One Gigabit Ethernet Port

LPC Interface

Two Serial ATA Port

High definition Audio

Four USB3.0 Ports

Eight USB2.0 Ports

Four PCI express lanes x1

One PCI express lanes x4

One eDP interface

Two DDI interface

Four GPIO Pins

Keyboard & Mouse

+5V Primary Power Input

External SM bus

External I2C bus

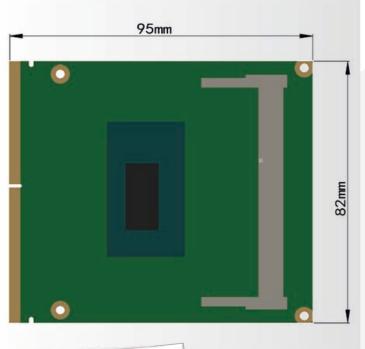
**Power Control** 

Front Panel Signal

Smart FAN Control

SDIO Interface

Six Serial Port





Developed by NODKA and followed X86 modular bus standard

MXM3.0 high speed connector

Multi-TYPE CPU modules, P2P compatible, upgrade easily

Support Intel® Atom、Mobile and Desktop type CPU

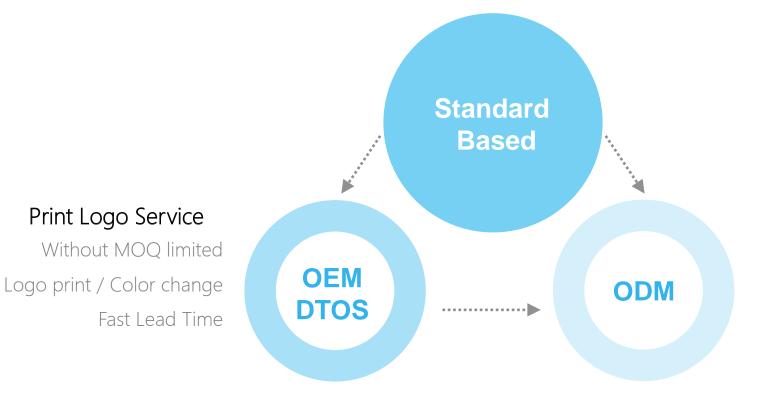
High reliability

Offer Technical support service for courier board design



Print Logo Service





#### New Design Service

Following customers' request Accept boards development Fast develop period







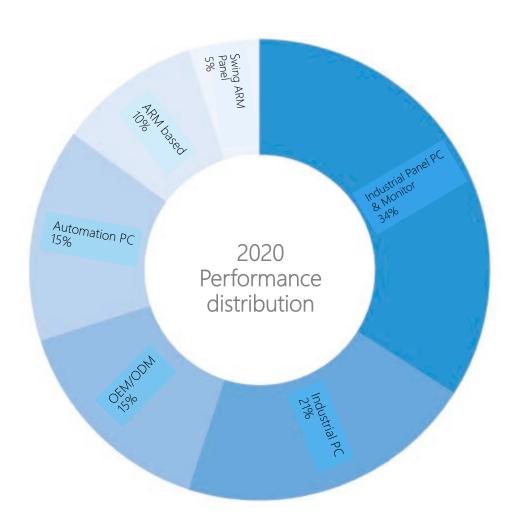






# Production Performance Distribution





500,000 + pcsCumulative sales in 2020

20,000 + pcs/year Embedded industrial computers put into operation

20,000 + pcs/year Industrial monitors put into practice

+30%

Assembling grows at a CAGR of 30% in recent 3 years

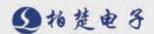
30,000 + pcs/year PANEL PCs put into operation

















































































M HENG 大恒图像













Microvision

维视图像





**BOZHON** 博众



HUAWEI





















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#### Concept

- Market survey
- Market visibility
- Technology trends
- SWOT analysis
- Inner/outer resource analysis
- Financial analysis
- Risk evaluation
- Commerce /technology /strategy development

Market Evaluation

### Planning

- Customers' requirements (ODM)
- Product Specification (Std)
- Design Specification
- NPD schedule
- Supply chain analysis
- Key components list
- Budget and finance analysis
- Technology feasibility research
- Risk evaluation
- Team members list
- EVT schedule
- Project launch meeting

Initiation and Planning

#### **EVT**

- Electronic design
- Mechanical design
- BIOS
- S/W
- EVT trial test
- EVT test /audit/Exception handling and tracing
- DFX, DFM audit
- EVT readiness review (ODM confirmation )

Functional Verification

#### DVT

- Electronic design and improvement
- Mechanical design and improvement
- BIOS develop and optimize
- S/W develop and optimize
- DVT Production
- Compatibility test
- Environmental simulation verification test
- DVT test/audit/exception dealing and tracing
- DFX, DFM audit
- DVT readiness review (ODM confirmation)

Reliability and Compatibility Verification

#### PVT

- Technology transfer
- SOP
- Manufacturing tools
- SIP
- PVT test report
- Product quality inspection report
- PVT readiness review (ODM confirmation )

Before massproduction Verification





#### **ID** Design

Appearance Design



#### Structure Design

PCB DXF design Structure design

Anti-vibration/heat dissipation design package design

#### EE Circuit Design

Electronic component model selection

Mother/carrier board design

Power project design





PCB Design

PCB layout

# System Integration

System model selection

Soft and hardware integration

Cable route design
Heat dissipation





# Program Design

Embedded software framework design

Underlying code implementation

Application layer code implementation

Protocol layer code implementation

Program self-test and debug

# Test and Verification

Function and Reliability and environment test EMC test

MTBF prediction



#### Safety Certification

Pre- verification test

# All-round R&D Resources

# Design Quality Assurance (DQA)

....appl

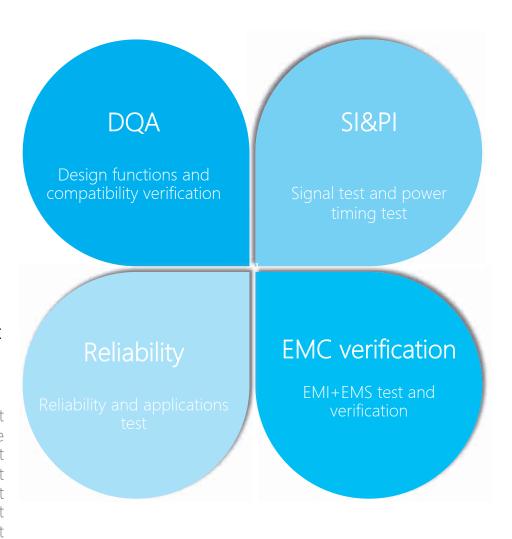


# To verify if all the functions meet design targets from user's perspective

I/O test
ACPI、BIOS test
OS compatibility test
Performance and pressure loads test
Power supply test
AT/ATX、reboot test
Illegal shutdown test

To verify if the reliability of the product meet the design targets from the application perspective

High/low temperature operating test
Start-up/shut down in high/low temperature
test
Storage test in high/low temperature test
Cold boot test
Cold shock test
Heat-dissipation test
Sine-on-random vibration test
Vibration/ shock/ fall test
Limit test



To verify if power supply and signal integrity meet the requirements from the perspective of design standards

Signal integrity test
Power supply integrity test
Power supply timing test
Power supply load test
High-speed interfaces eye-diagram test
Interfaces power supply load test

. . . . . .

To verify if product's antiinterference ability meets design standards and regulations form the perspective of EMI

ESD

RE

CE

RS

 $\mathsf{CS}$ 

FFT

Surge

Harmonic

DIP

. . .

# R&D Verification System





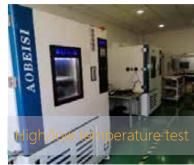












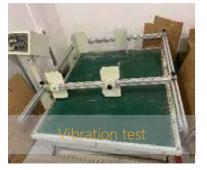
















NODKA test lab

Professional third-party test lab





#### Design Patent

#### Invention Patent

#### Utility Model Patent

#### Software Copyright









ZL 2018 3 0645890.0 ZL 2018 3 0646342.X ZL 2020 3 0568799.0 ZL 2021 3 0823814.6 ZL 2021 3 0824149.2 ZL 2021 3 0648133.0 ZL 2015 1 0866479.1 ZL 2016 1 0992433.9 ZL 2016 2 0734441.9 ZL 2016 2 1170659.2 ZL 2017 2 0634195.4 ZL 2017 2 1604592.3 ZL 2018 2 0757156.8 ZL 2018 2 1959670.6 ZL 2018 2 1961031.3 ZL 2018 2 1728605.2 ZL 2018 2 2048367.7 ZL 2018 2 1726402.X

ZL 2018 2 1774081.0 ZL 2018 2 1774034.6 ZL 2018 2 1774057.7 ZL 2018 2 0757156.8 ZL 2019 2 0290597.6 ZL 2020 2 0498753.0 ZL 2020 2 0727254.4 ZL 2020 2 1214439.1 ZL 2020 2 1214453.1 ZL 2021 2 2374260.3 ZL 2018 2 1961179.7 ZL 2018 2 0757650.4

2016SR399864 2016SR403119 2018SR198064









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#### Purchase /R&D/SQ/IQC

- Supplier survey /Audit
- Supplier Management
- Storage temperature and humidity management
- QC inspection
- QC



#### R&D/DQA/QE/QS

- NPI test
- Function and compatibility test
- Material change verification
- Global safety certification

Design

#### IQC/IPQC/FQC/OQC

- Input quality control
- Input process quality control
- Final quality control
- Outgoing quality control

Production

#### QPM/Customer/FAE

- QDR report
- DOA,RMA trending analysis
- Solutions to customers' feedback
- Analysis on returned and repaired products

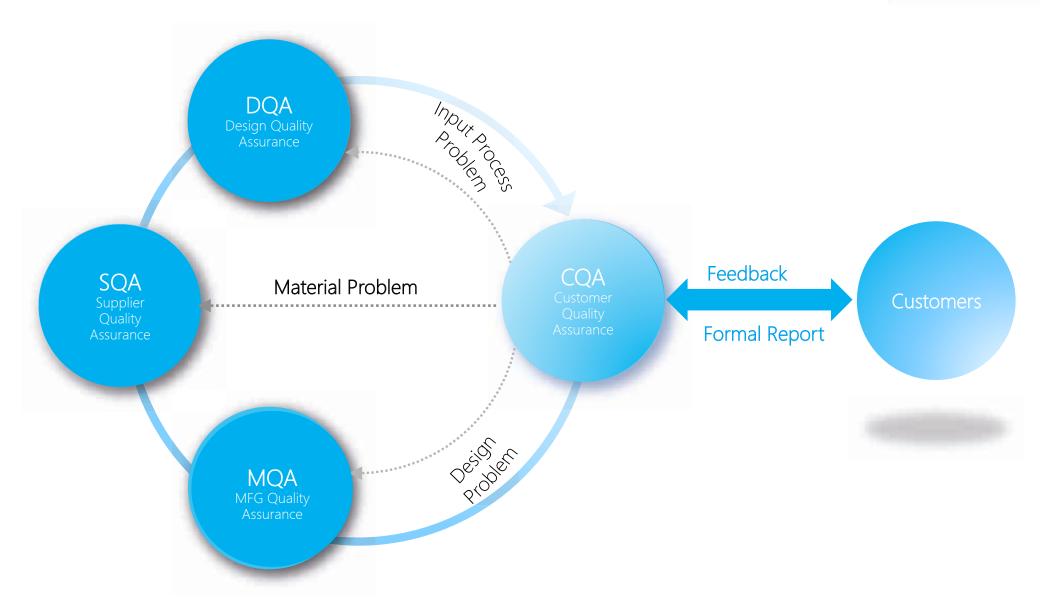
Aftersales

Quality Control System

ISO9001: 2015

# Closed-loop Quality Assurance













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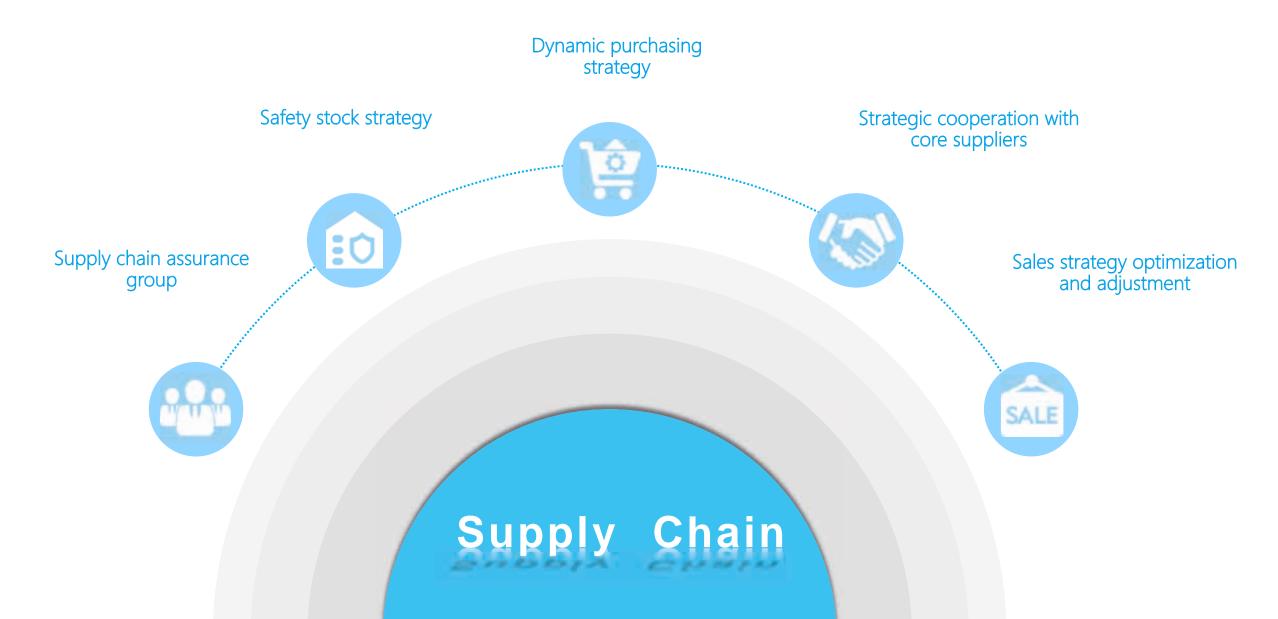
**DELIVERY** 



**SERVICE** 





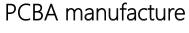






From PCBA manufacture-structure components process-system assembly

Build a production line with diversified choices under the whole production control to satisfy your requirements flexibly





Precision sheet metal process



CNC process



System assembly





## PCBA Manufacturing





### One-stop small amount and diversified PCBA production line

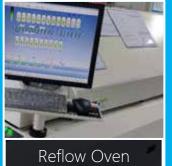


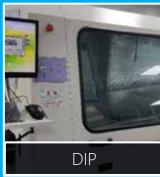














# Precision sheet metal processing



























CNC machining center is equipped with 12 CNC machine tools to meet a small number of diversified production needs flexibly.















# The minimum daily capacity 1000 PCS

Two working modes, the assembly line work and one-stop work, are shifted flexibly according to the order situations.



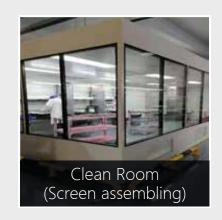
Confidential workshop



System controlled production















# Guangde Manufacturing Center





1# workshop	Precision Machinery plant
2# workshop	Painting plant
3# workshop	SMT plant
4# workshop	System assembly plant
5#	Warehouse
6#	Logistics center
7#	Staff dormitory
8#	Fire control center











**PRODUCTION** 



R&D



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# **Marketing Activities**









































































**Brand** Promotion 100+



























### International Exhibitions



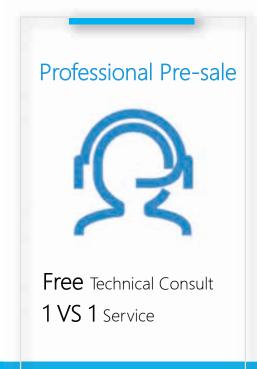


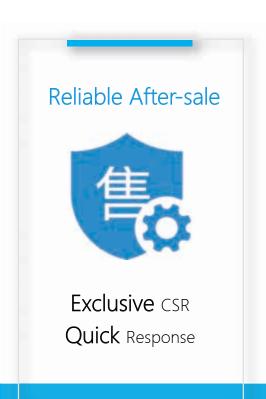




# After-sale Support and Services

















www.nodka.com

THANK YOU