SIEMENS

Data sheet 6AV7240-1BL04-0HK0

*** no longer available *** SIMATIC IPC 477D, 15" Touch display; 4 USB (back)+1 USB (front), Ethernet (10/100/1000); Celeron U827E; 2x Gbit Ethernet (IE/PN); PROFIBUS DP 12; 4 GB with NVRAM; 1x RS-232; without PCIE; WIN Embedded Standard 7, 32-bit Replaceable without drive; SSD 80 GB Standard (MLC); WinAC RTX 2010 SP2; WinCC RT Adv. V13 SP1 512PT (incl. Logging and Recipes); WinCC RT Adv. V15 license package; 24 V DC industrial power supply

General information	
Product type designation	IPC477D
Display	
Design of display	15" TFT touch
Screen diagonal	15 in
Resolution (pixels)	
● Horizontal image resolution	1 280 pixel
● Vertical image resolution	800 pixel
Backlighting	
● MTBF backlighting (at 25 °C)	80 000 h
Control elements	
Keyboard	
● Function keys	No
● alphanumeric keyboard	No
Touch operation	
● Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
distributed design	No
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
Line frequency	
● Rated value 50 Hz	Yes
● Rated value 60 Hz	Yes
Mains buffering	
● Mains/voltage failure stored energy time	10 ms
Processor	
Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	Optional: DVD±R±RW combi drive; on rear, can be operated from side
Hard disk	2.5" SATA hard disk, at least 320 GB
SSD	Yes; 1x 240 GB SSD, 1x 480 GB SSD
Storage	
Type of memory	DDR3-SDRAM
Main memory	2 / 4 / 8 GB; ECC optional
Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	

Subject to change without notice
© Copyright Siemens

● Number of PCI slots	1; Optional
● Number of compact flash slots	2; CFast
Interfaces	
Number of PROFINET interfaces	3; 3 ports (IRT, with switch, optional)
serial interface	COM1: 1x RS 232, COM2 (optional): 1x RS 232
Video interfaces	
● Graphics interface	DVI VGA / DVI integrated
Interrupts/diagnostics/status information	
LED status display	Yes
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
● Temperature monitoring	Yes
● Fan	No
● Monitoring function via network	Optional
Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes; CE marking / EC Declaration of Conformity
UL approval	Yes
● UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
Use in hazardous areas	
● ATEX Zone 2	Yes; Optional
● ATEX Zone 22	Yes; Optional
● IECEx Zone 2	Yes; Optional
● cULus Class I Zone 2, Division 2	Yes
Marine approval	
● Germanischer Lloyd (GL)	Yes
● American Bureau of Shipping (ABS)	Yes
● Bureau Veritas (BV)	Yes
● Det Norske Veritas (DNV)	Yes
● Korean Register of Shipping (KRS)	Yes
● Lloyds Register of Shipping (LRS)	Yes
● Nippon Kaiji Kyokai (Class NK)	Yes
Ambient conditions	
Ambient temperature during operation	
● min.	0 °C
● max.	45 °C
Ambient temperature during storage/transportation	
● min.	-20 °C
● max.	60 °C
Vibrations	
● Vibration resistance during operation acc. to IEC 60068-2-6	IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s² (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s² (hard disk)
Operating systems	
pre-installed operating system	Windows 7 Ultimate 32-bit / 64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI
without operating system	Yes; Optional
pre-installed operating system	
● Windows 7	Yes; Ultimate 32 bit or 64 bit
Dimensions	
Width of the housing front	415 mm
Height of housing front	310 mm
Mounting cutout, width	396 mm

Subject to change without notice
© Copyright Siemens

Mounting cutout, height	291 mm
mounting depth	76 mm

Weights

Weight, approx.	4.9 kg

Approvals / Certificates

General Product Approval

Miscellaneous | Manufacturer Declaration

General Product Approval

Manufacturer Declaration | China RoHS

Maritime application

Maritime application

KR (Korean Register of Shipping)

Dangerous goods

Test Summary Report UN 38.3 | Dangerous goods information | Dangerous goods information | Test Summary Report UN 38.3

Environment

Environmental Confirmations | Environmental Confirmations

last modified: 4/8/2026

Subject to change without notice
© Copyright Siemens