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## Data sheet 6AG1217-1AG40-2XB0

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SIPLUS S7-1200 CPU 1217C DC/DC/DC based on 6ES7217-1AG40-0XB0 with conformal coating -40...+70 °C . compact CPU, 2 PROFINET port onboard I/O: 10 DI 24 V DC; 4 DI RS-422/485; 6 DO 24 V DC; 0.5 A; 4 DO RS-422/485; 2 AI 0-10 V DC, 2 AO 0-20 mA power supply: DC 20.4-28.8V DC, program/data memory 150 KB 20.4-28.8V DC, program/data memory 150 KB



Figure similar

| | |
|---|---|
| **General information** | |
| Product type designation | CPU 1217C DC/DC/DC |
| based on | 6ES7217-1AG40-0XB0 |
| Engineering with | |
| ● STEP 7 TIA Portal configurable/integrated from version | see entry ID: 109746275 |
| **Supply voltage** | |
| Rated value (DC) | |
| ● 24 V DC | Yes |
| permissible range, lower limit (DC) | 20.4 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Load voltage L+ | |
| ● Rated value (DC) | 24 V |
| ● permissible range, lower limit (DC) | 20.4 V |
| ● permissible range, upper limit (DC) | 28.8 V |
| **Input current** | |
| Current consumption (rated value) | 600 mA; CPU only |
| Current consumption, max. | 1 600 mA; CPU with all expansion modules |
| Inrush current, max. | 12 A; at 28.8 V DC |
| $I^2t$ | 0.5 $A^2 \cdot s$ |
| **Output current** | |
| for backplane bus (5 V DC), max. | 1 600 mA; Max. 5 V DC for SM and CM |
| **Encoder supply** | |
| 24 V encoder supply | |
| ● 24 V | L+ minus 4 V DC min. |
| **Power loss** | |
| Power loss, typ. | 12 W |
| **Storage** | |
| Work memory | |
| ● integrated | 150 kbyte |
| Load memory | |
| ● Integrated | 4 Mbyte |
| ● Plug-in (SIMATIC Memory Card), max. | with SIMATIC memory card |
| Backup | |
| ● present | Yes |


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| | |
|---|---|
| ● maintenance-free | Yes |
| ● without battery | Yes |
| **CPU processing times** | |
| for bit operations, typ. | 0.08 µs; / instruction |
| for word operations, typ. | 1.7 µs; / instruction |
| for floating point arithmetic, typ. | 2.3 µs; / Operation |
| **CPU-blocks** | |
| Number of elements (total) | DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used |
| OB | |
| ● Number, max. | Limited only by RAM for code |
| **Data areas and their retentivity** | |
| Retentive data area (incl. timers, counters, flags), max. | 14 kbyte |
| Flag | |
| ● Size, max. | 8 kbyte; Size of bit memory address area |
| Local data | |
| ● per priority class, max. | 16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB |
| **Address area** | |
| Process image | |
| ● Inputs, adjustable | 1 kbyte |
| ● Outputs, adjustable | 1 kbyte |
| **Hardware configuration** | |
| Number of modules per system, max. | 3 communication modules, no signal board can be used, 8 signal modules |
| ● number of expansion boards (SB, CB, BB) | 0 |
| ● number of signal modules (SM) | 8 |
| ● number of communications modules (CM) | 3 |
| **Time of day** | |
| Clock | |
| ● Hardware clock (real-time) | Yes |
| ● Backup time | 480 h; Typical |
| ● Deviation per day, max. | ±60 s/month at 25 °C |
| **Digital inputs** | |
| Number of digital inputs | 14; Integrated |
| ● of which inputs usable for technological functions | 6; HSC (High Speed Counting) |
| Sourcing/sinking input | Yes |
| Number of simultaneously controllable inputs | |
| all mounting positions | |
| — up to 40 °C, max. | 14 |
| Input voltage | |
| ● Rated value (DC) | 24 V |
| ● for signal "0" | 5 V DC at 1 mA |
| ● for signal "1" | 15 V DC at 2.5 mA |
| Input delay (for rated value of input voltage) | |
| for standard inputs | |
| — parameterizable | 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four |
| — at "0" to "1", min. | 0.2 ms |
| — at "0" to "1", max. | 12.8 ms |
| for interrupt inputs | |
| — Parameterizable | Yes |
| for technological functions | |
| — Parameterizable | Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz |
| Cable length | |
| ● shielded, max. | 500 m; 50 m for technological functions |
| ● unshielded, max. | 300 m; for technological functions: No |
| **Digital outputs** | |
| Number of digital outputs | 10 |
| ● of which high-speed outputs | 4; 100 kHz Pulse Train Output |


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| Limitation of inductive shutdown voltage to | L+ (-48 V) |
| Switching capacity of the outputs | |
| ● with resistive load, max. | 0.5 A |
| ● on lamp load, max. | 5 W |
| Output voltage | |
| ● for signal "0", max. | 0.1 V; with 10 kOhm load |
| ● for signal "1", min. | 20 V |
| Output current | |
| ● for signal "1" rated value | 0.5 A |
| ● for signal "0" residual current, max. | 0.1 mA |
| Output delay with resistive load | |
| ● "0" to "1", max. | 1 µs |
| ● "1" to "0", max. | 5 µs |
| Switching frequency | |
| ● of the pulse outputs, with resistive load, max. | 100 kHz |
| Relay outputs | |
| ● Number of relay outputs | 0 |
| Cable length | |
| ● shielded, max. | 500 m |
| ● unshielded, max. | 150 m |
| **Analog inputs** | |
| Number of analog inputs | 2 |
| Input ranges | |
| ● Voltage | Yes |
| Input ranges (rated values), voltages | |
| ● 0 to +10 V | Yes |
| — Input resistance (0 to 10 V) | ≥100k ohms |
| Cable length | |
| ● shielded, max. | 100 m; twisted and shielded |
| **Analog outputs** | |
| Number of analog outputs | 2 |
| Output ranges, current | |
| ● 0 to 20 mA | Yes |
| **Analog value generation for the inputs** | |
| Integration and conversion time/resolution per channel | |
| ● Resolution with overrange (bit including sign), max. | 10 bit |
| ● Integration time, parameterizable | Yes |
| ● Conversion time (per channel) | 625 µs |
| **Analog value generation for the outputs** | |
| Integration and conversion time/resolution per channel | |
| ● Resolution with overrange (bit including sign), max. | 10 bit |
| **Encoder** | |
| Connectable encoders | |
| ● 2-wire sensor | Yes |
| **Interfaces** | |
| Number of PROFINET interfaces | 1 |
| **1. Interface** | |
| Interface type | PROFINET |
| Isolated | Yes |
| automatic detection of transmission rate | Yes |
| Autonegotiation | Yes |
| Autocrossing | Yes |
| Interface types | |
| ● RJ 45 (Ethernet) | Yes |
| ● Number of ports | 2 |
| ● integrated switch | Yes |
| Protocols | |
| ● PROFINET IO Controller | Yes |


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| | |
|---|---|
| ● PROFINET IO Device | Yes |
| ● SIMATIC communication | Yes |
| ● Open IE communication | Yes; Optionally also encrypted |
| ● Web server | Yes |
| ● Media redundancy | Yes |
| PROFINET IO Controller | |
| ● Transmission rate, max. | 100 Mbit/s |
| Services | |
| — PG/OP communication | Yes; encryption with TLS V1.3 pre-selected |
| — Isochronous mode | No |
| — IRT | No |
| — PROFIenergy | No |
| — Prioritized startup | Yes |
| — Number of IO devices with prioritized startup, max. | 16 |
| — Number of connectable IO Devices, max. | 16 |
| — Number of connectable IO Devices for RT, max. | 16 |
| — of which in line, max. | 16 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8 |
| — Updating time | The minimum value of the update time also depends on the communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data. |
| PROFINET IO Device | |
| Services | |
| — PG/OP communication | Yes; encryption with TLS V1.3 pre-selected |
| — Isochronous mode | No |
| — IRT | No |
| — Dynamic Frame Packing (DFP) | No |
| — PROFIenergy | Yes |
| — Prioritized startup | Yes |
| — Shared device | Yes |
| — Number of IO Controllers with shared device, max. | 2 |
| — Asset management record | Yes |
| **Protocols** | |
| Supports protocol for PROFINET IO | Yes |
| PROFIsafe | No |
| PROFIBUS | Yes; CM 1243-5 (master) or CM 1242-5 (slave) required |
| OPC UA | Yes; OPC UA Server |
| AS-Interface | Yes; CM 1243-2 required |
| Protocols (Ethernet) | |
| ● TCP/IP | Yes |
| ● DHCP | No |
| ● SNMP | Yes |
| ● DCP | Yes |
| ● LLDP | Yes |
| Redundancy mode | |
| ● PROFINET system redundancy (S2) | No |
| ● PROFINET system redundancy (R1) | No |
| Media redundancy | |
| — MRP | Yes; as MRP redundancy manager and/or MRP client |
| — MRP interconnection, supported | No |
| — MRPD | No |
| SIMATIC communication | |
| ● S7 routing | Yes |
| Open IE communication | |
| ● TCP/IP | Yes |
| — Data length, max. | 8 kbyte |
| ● ISO-on-TCP (RFC1006) | Yes |
| — Data length, max. | 8 kbyte |
| ● UDP | Yes |


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| — Data length, max. | 1 472 byte |
| Web server | |
| ● supported | Yes |
| ● User-defined websites | Yes |
| OPC UA | |
| ● Runtime license required | Yes; "Basic" license required |
| ● OPC UA Server | Yes; data access (read, write, subscribe), method call, runtime license required |
| — Application authentication | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| — Number of sessions, max. | 10 |
| — Number of subscriptions per session, max. | 5 |
| — Sampling interval, min. | 100 ms |
| — Publishing interval, min. | 200 ms |
| — Number of server methods, max. | 20 |
| — Number of monitored items, recommended max. | 1 000 |
| — Number of server interfaces, max. | 2 |
| — Number of nodes for user-defined server interfaces, max. | 2 000 |
| Further protocols | |
| ● MODBUS | Yes |
| **Communication functions** | |
| S7 communication | |
| ● supported | Yes |
| ● as server | Yes |
| ● as client | Yes |
| ● User data per job, max. | See online help (S7 communication, user data size) |
| Number of connections | |
| ● overall | PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved / 18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC UA Connections: 0 reserved / 10 max; Total Connections: 34 reserved / 64 max |
| **Test commissioning functions** | |
| Status/control | |
| ● Status/control variable | Yes |
| ● Variables | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| Forcing | |
| ● Forcing | Yes |
| Diagnostic buffer | |
| ● present | Yes |
| Traces | |
| ● Number of configurable Traces | 2 |
| ● Memory size per trace, max. | 512 kbyte |
| **Interrupts/diagnostics/status information** | |
| Diagnostics indication LED | |
| ● RUN/STOP LED | Yes |
| ● ERROR LED | Yes |
| ● MAINT LED | Yes |
| **Integrated Functions** | |
| Counter | |
| ● Number of counters | 6 |
| ● Counting frequency, max. | 1 MHz |
| Frequency measurement | Yes |
| controlled positioning | Yes |
| Number of position-controlled positioning axes, max. | 8 |
| Number of positioning axes via pulse-direction interface | 4; With integrated outputs |
| PID controller | Yes |
| Number of alarm inputs | 4 |
| Number of pulse outputs | 4 |
| Limit frequency (pulse) | 1 MHz |


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| **Potential separation** | |
| Potential separation digital inputs | |
| ● Potential separation digital inputs | No |
| ● between the channels, in groups of | 1 |
| Potential separation digital outputs | |
| ● Potential separation digital outputs | Yes |
| ● between the channels | No |
| ● between the channels, in groups of | 1 |
| **EMC** | |
| Interference immunity against discharge of static electricity | |
| ● Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 | Yes |
| — Test voltage at air discharge | 8 kV |
| — Test voltage at contact discharge | 6 kV |
| Interference immunity to cable-borne interference | |
| ● Interference immunity on supply lines acc. to IEC 61000-4-4 | Yes |
| ● Interference immunity on signal cables acc. to IEC 61000-4-4 | Yes |
| Interference immunity against voltage surge | |
| ● Interference immunity on supply lines acc. to IEC 61000-4-5 | Yes |
| Interference immunity against conducted variable disturbance induced by high-frequency fields | |
| ● Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 | Yes |
| Emission of radio interference acc. to EN 55 011 | |
| ● Limit class A, for use in industrial areas | Yes; Group 1 |
| ● Limit class B, for use in residential areas | Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011 |
| **Degree and class of protection** | |
| IP degree of protection | IP20 |
| **Standards, approvals, certificates** | |
| Siemens Eco Profile (SEP) | Siemens EcoTech |
| CE mark | Yes |
| Ecological footprint | |
| ● environmental product declaration | Yes; type II acc. to ISO 14021 |
| Global warming potential | |
| — global warming potential, (total) [CO2 eq] | 143 kg |
| — global warming potential, (during production) [CO2 eq] | 22 kg |
| — global warming potential, (during operation) [CO2 eq] | 123 kg |
| — global warming potential, (after end of life cycle) [CO2 eq] | -1.48 kg |
| **Ambient conditions** | |
| Free fall | |
| ● Fall height, max. | 0.3 m; five times, in product package |
| Ambient temperature during operation | |
| ● min. | -40 °C; = Tmin; Startup @ -25 °C |
| ● max. | 70 °C; = Tmax; Tmax > 55 °C number of simultaneously switched-on digital inputs 5, current sinking/current sourcing (no adjacent points) and 4 differential inputs with horizontal mounting position; Tmax > 55 °C number of simultaneously switched-on digital inputs 3, current sinking (no adjacent points) and 4 differential outputs with horizontal mounting position |
| ● vertical installation, min. | -40 °C; = Tmin; Startup @ -25 °C |
| ● vertical installation, max. | 50 °C; = Tmax |
| Ambient temperature during storage/transportation | |
| ● min. | -40 °C |
| ● max. | 70 °C |
| Altitude during operation relating to sea level | |
| ● Installation altitude above sea level, max. | 5 000 m |
| ● Ambient air temperature-barometric pressure-altitude | Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) |


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| | at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m) |
| Relative humidity | |
| ● With condensation, tested in accordance with IEC 60068-2-38, max. | 100 %; RH incl. condensation/frost (no commissioning under condensation conditions) |
| Vibrations | |
| ● Vibration resistance during operation acc. to IEC 60068-2-6 | 2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail |
| ● Operation, tested according to IEC 60068-2-6 | Yes |
| Shock testing | |
| ● tested according to IEC 60068-2-27 | Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms |
| Resistance | |
| Coolants and lubricants | |
| — Resistant to commercially available coolants and lubricants | Yes; Incl. diesel and oil droplets in the air |
| Use in stationary industrial systems | |
| — to biologically active substances according to EN 60721-3-3 | Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request |
| — to chemically active substances according to EN 60721-3-3 | Yes; Class 3C4 (RH < 75%) incl. salt spray according to EN 60068-2-52 (degree of severity 3). The supplied connector covers must remain on the unused interfaces during operation! |
| — to mechanically active substances according to EN 60721-3-3 | Yes; Class 3S4 incl. sand, dust. The supplied connector covers must remain on the unused interfaces during operation! |
| Use on ships/at sea | |
| — to biologically active substances according to EN 60721-3-6 | Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna) |
| — to chemically active substances according to EN 60721-3-6 | Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); * |
| — to mechanically active substances according to EN 60721-3-6 | Yes; Class 6S3 incl. sand, dust; * |
| Usage in industrial process technology | |
| — Against chemically active substances acc. to EN 60654-4 | Yes; Class 3 (excluding trichlorethylene) |
| — Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 | Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil) |
| Remark | |
| — Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 | * The supplied plug covers must remain in place over the unused interfaces during operation! |
| Pollutant concentrations | |
| ● SO2 at RH < 60% without condensation | S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60 % condensation-free |
| Conformal coating | |
| ● Coatings for printed circuit board assemblies acc. to EN 61086 | Yes; Class 2 for high reliability |
| ● Protection against fouling acc. to EN 60664-3 | Yes; Type 1 protection |
| ● Military testing according to MIL-I-46058C, Amendment 7 | Yes; Discoloration of coating possible during service life |
| ● Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A | Yes; Conformal coating, Class A |
| **Configuration** | |
| Programming | |
| Programming language | |
| — LAD | Yes |
| — FBD | Yes |
| — SCL | Yes |
| Know-how protection | |
| ● User program protection/password protection | Yes |
| ● Copy protection | Yes |
| ● Block protection | Yes |
| Access protection | |
| ● protection of confidential configuration data | Yes |
| ● Protection level: Write protection | Yes |
| ● Protection level: Read/write protection | Yes |


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| ● Protection level: Complete protection | Yes |
| ● User administration | Yes; device-wide |
| ● Number of users | 42 |
| ● Number of groups | 14 |
| ● Number of roles | 20 |
| Cycle time monitoring | |
| ● can be set | Yes |
| **Dimensions** | |
| Width | 150 mm |
| Height | 100 mm |
| Depth | 75 mm |
| **Weights** | |
| Weight, approx. | 530 g |

**Classifications**

| | Version | Classification |
|---|---|---|
| eClass | 16 | 27-24-22-07 |
| eClass | 14 | 27-24-22-07 |
| eClass | 12 | 27-24-22-07 |
| eClass | 9.1 | 27-24-22-07 |
| eClass | 9 | 27-24-22-07 |
| eClass | 8 | 27-24-22-07 |
| eClass | 7.1 | 27-24-22-07 |
| eClass | 6 | 27-24-22-07 |
| ETIM | 10 | EC000236 |
| ETIM | 9 | EC000236 |
| ETIM | 8 | EC000236 |
| ETIM | 7 | EC000236 |

**Approvals / Certificates**

**General Product Approval**

China RoHS China RoHS

**Environment**

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