SIEMENS

Data sheet 6ES7647-6CE32-0GA0

No longer available SIMATIC IPC627C (Box PC), HD graphic onboard, 2x10/100/1000 Mbit/s Ethernet RJ45; 4 x USB V2.0 (high current); 1x serial (COM 1); RAID controller onboard; CompactFlash Drive No. 1 on front; Watchdog, temp./fan monitoring Core I3-330E (2C/4T, 2.13 GHz, HT, VT, 3 MB cache); PROFIBUS/MPI (CP 5611-A2-compatible); 2 MB buffered RAM 4 GB DDR3 1066 DIMM; AC 110/230V industrial power supply unit with NAMUR; Power supply cable CH 2x PCI free RAID1 2x 320 GB SATA (2.5") Windows XP Prof. SP3 MUI (de, en, fr, es, it) without expansion (software)

Installation type/mounting	
Mounting	Wall mounting, portrait mounting
Design	Box PC, built-in unit
Supply voltage	
Type of supply voltage	100/240 V AC (autorange); 24 V DC
Line frequency	
● Rated value 50 Hz	Yes
● Rated value 60 Hz	Yes
Mains buffering	
● Mains/voltage failure stored energy time	20 ms
Processor	
Processor type	Core i7-610E (2C/4T, 2.53 GHz, TB, HT, VT, AMT, 4MB cache); Core i3-330E (2C/4T, 2.13 GHz, HT, VT, 3MB cache); Celeron P4505 (2C/2T, 1.86 GHz, VT, 2MB cache);
Chipset	Intel QM57 Express Chipset
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	DVD±R±RW combi-drive, optional
Hard disk	3.5" SATA ≥ 250 GB, optional ≥ 500 GB; RAID1 2x 2.5" SATA ≥ 320 GB; all internal drives are vibration-damped
SSD	Yes; ≥ 240 GB optional
Storage	
Type of memory	DDR3-1066 DIMM
Main memory	1 / 2 / 4 / 8 GB; ECC optional
Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	2 Mbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
● Number of PCI slots	2
● Number of PCI slots	1
● Number of compact flash slots	1
Interfaces	
Number of industrial Ethernet interfaces	2; onboard
Number of PROFINET interfaces	3; Optional
serial interface	COM1: 1x V.24 (RS 232)
Video interfaces	
● Graphics interface	DVI-I: VGA / DVI combined
Industrial Ethernet	
● Industrial Ethernet interface	
— 100 Mbps	Yes
— 1000 Mbps	Yes
Protocols	
Protocols (Ethernet)	

Subject to change without notice
© Copyright Siemens

● TCP/IP	Yes
Interrupts/diagnostics/status information	
LED status display	Yes
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
● Temperature monitoring	Yes
● Fan	Yes
● Monitoring function via network	Optional
Degree and class of protection	
IP degree of protection	IP20
IP (at the front)	IP20
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
● UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
Marine approval	
● Germanischer Lloyd (GL)	Yes
● American Bureau of Shipping (ABS)	Yes
● Bureau Veritas (BV)	Yes
● Det Norske Veritas (DNV)	Yes
● Lloyds Register of Shipping (LRS)	Yes
● Nippon Kaiji Kyokai (Class NK)	Yes
Ambient conditions	
Ambient temperature during operation	
● min.	5 °C
● max.	55 °C
Ambient temperature during storage/transportation	
● min.	-20 °C
● max.	60 °C
Vibrations	
● Vibration resistance during operation acc. to IEC 60068-2-6	tested to DIN IEC 60068-2-6: 10 Hz to 58 Hz: 0.075 mm, 58 Hz to 200 Hz: 9.8 m/s² (1 g)
Operating systems	
pre-installed operating system	Windows XP Prof. SP3, MUI; Windows 7 Ultimate 32-bit / 64-bit, MUI; Windows Embedded Standard 2009 English on 8 GB CompactFlash; without operating system
without operating system	Yes
pre-installed operating system	
● Windows XP Professional	Yes
● Windows 7	Yes; Ultimate 32 bit or 64 bit
Dimensions	
Width	312 mm
Height	80 mm; with DVD drive: 100 mm
Depth	301 mm; incl. mounting rail
Approvals / Certificates	

General Product Approval				Maritime application
Miscellaneous	Manufacturer Declaration		China RoHS	

Maritime application	Dangerous goods

© Copyright Siemens





[CCS (China Classification Society)] [KR (Korean Register of Shipping)] [Dangerous goods information] [Test Summary Report UN 38.3]

Dangerous goods

[Dangerous goods information] [Test Summary Report UN 38.3]

last modified: 2/7/2026

Subject to change without notice
© Copyright Siemens