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Data sheet 6AG1212-1HE31-2XB0



Figure similar

spare part SIPLUS S7-1200 CPU 1212C DC/DC/relay based on 6ES7212-1HE31-0XB0 with conformal coating, -40…+70 °C, start up -25 °C, signal board: 0, compact CPU, DC/DC/relay, onboard I/O: 8 DI 24 V DC 6 DQ relay 2 A 2 AI 0-10 V DC power supply: 20.4-28.8 V DC program/data memory 50 KB

General information	
Product type designation	CPU 1212C AC/DC/relay
based on	6ES7212-1HE31-0XB0
Engineering with	
● STEP 7 TIA Portal configurable/integrated from version	see entry ID: 109746275
Supply voltage	
Rated value (DC)	
● 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
● Rated value (DC)	24 V
● permissible range, lower limit (DC)	5 V
● permissible range, upper limit (DC)	250 V
Input current	
Current consumption (rated value)	175 mA; Typical
Current consumption, max.	1.2 A; 24 V DC
Inrush current, max.	12 A; at 28.8 V
Output current	
for backplane bus (5 V DC), max.	1 000 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
● 24 V	Permissible range: 20.4V to 28.8V
Power loss	
Power loss, typ.	9 W
Storage	
Work memory	
● integrated	50 kbyte
Load memory	
● Integrated	1 Mbyte
Backup	
● present	Yes; maintenance-free
● without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.5 µs; / instruction
CPU-blocks	

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Number of elements (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
● Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
● Size, max.	4 kbyte; Size of bit memory address area
Address area	
I/O address area	
● Inputs	1 024 byte
● Outputs	1 024 byte
Process image	
● Inputs, adjustable	1 kbyte
● Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 com. modules, no signal board can be used, 2 signal modules
● number of expansion boards (SB, CB, BB)	0
● number of signal modules (SM)	2
● number of communications modules (CM)	3
Time of day	
Clock	
● Hardware clock (real-time)	Yes
● Backup time	480 h; Typical
● Deviation per day, max.	60 s/month at 25 °C
Digital inputs	
Number of digital inputs	8; Integrated
● of which inputs usable for technological functions	4; HSC (High Speed Counting)
Sourcing/sinking input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	8
Input voltage	
● Rated value (DC)	24 V
● for signal "0"	5 V DC at 1 mA
● for signal "1"	15 V DC at 2.5 mA
Input current	
● for signal "1", typ.	1 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— Parameterizable	Yes
for technological functions	
— Parameterizable	Single phase: 3 @ 100 kHz & 1 @ 30 kHz, differential: 3 @ 80 kHz & 1 @ 30 kHz
Cable length	
● shielded, max.	500 m; 50 m for technological functions
● unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	6; Relays
Short-circuit protection	No; to be provided externally
Switching capacity of the outputs	
● with resistive load, max.	2 A
● on lamp load, max.	30 W with DC, 200 W with AC
Output delay with resistive load	

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● "0" to "1", max.	10 ms; max.
● "1" to "0", max.	10 ms; max.
Switching frequency	
● of the pulse outputs, with resistive load, max.	1 Hz
Relay outputs	
● Number of relay outputs	6
● Number of operating cycles, max.	mechanically 10 million, at rated load voltage 100 000
Cable length	
● shielded, max.	500 m
● unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
● Voltage	Yes
Input ranges (rated values), voltages	
● 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
● shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	0
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
● Resolution with overrange (bit including sign), max.	10 bit
● Integration time, parameterizable	Yes
● Conversion time (per channel)	625 µs
Encoder	
Connectable encoders	
● 2-wire sensor	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
● RJ 45 (Ethernet)	Yes
Protocols	
● PROFINET IO Controller	Yes
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	Yes
AS-Interface	Yes
Protocols (Ethernet)	
● TCP/IP	Yes
Open IE communication	
● TCP/IP	Yes
● ISO-on-TCP (RFC1006)	Yes
● UDP	Yes
Web server	
● supported	Yes
● User-defined websites	Yes
Further protocols	
● MODBUS	Yes
Communication functions	

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S7 communication	
● supported	Yes
● as server	Yes
● as client	Yes
Test commissioning functions	
Status/control	
● Status/control variable	Yes
● Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
● Forcing	Yes
Diagnostic buffer	
● present	Yes
Integrated Functions	
Counter	
● Number of counters	4
● Counting frequency, max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
PID controller	Yes
Number of alarm inputs	4
Potential separation	
Potential separation digital inputs	
● Potential separation digital inputs	500 V AC for 1 minute
● between the channels, in groups of	1
Potential separation digital outputs	
● Potential separation digital outputs	Relays
● between the channels	No
Permissible potential difference	
between different circuits	500 V DC between 24 V DC and 5 V DC
EMC	
Interference immunity against discharge of static electricity	
● Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
● Interference immunity on supply lines acc. to IEC 61000-4-4	Yes
● Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
Interference immunity against voltage surge	
● Interference immunity on supply lines acc. to IEC 61000-4-5	Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields	
● Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	Yes
Emission of radio interference acc. to EN 55 011	
● Limit class A, for use in industrial areas	Yes; Group 1
● Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Ambient conditions	
Free fall	
● Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
● min.	-40 °C; = Tmin; Startup @ -25 °C
● max.	70 °C; = Tmax; > +60 °C Number of simultaneously controllable inputs and outputs max. 50 %; no signal board can be used
● horizontal installation, min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
● horizontal installation, max.	70 °C; = Tmax; > +60 °C Number of simultaneously controllable inputs and

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	outputs max. 50 %; no signal board can be used
● vertical installation, min.	-40 °C; = Tmin; Startup @ -25 °C
● vertical installation, max.	50 °C; = Tmax
● At cold restart, min.	-25 °C
Ambient temperature during storage/transportation	
● min.	-40 °C
● max.	70 °C
Altitude during operation relating to sea level	
● Installation altitude above sea level, max.	2 000 m
● Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); above 2 000 m max. 132 V AC
Relative humidity	
● With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Vibrations	
● Vibration resistance during operation acc. to IEC 60068-2-6	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
● Operation, tested according to IEC 60068-2-6	Yes
Shock testing	
● tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
● Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
● Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
● Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
● Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— SCL	Yes
Cycle time monitoring	
● can be set	Yes
Dimensions	
Width	90 mm
Height	100 mm
Depth	75 mm

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Weights

Weight, approx.	385 g

Classifications

	Version	Classification
eClass	16	27-24-22-07
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

Manufacturer Declaration

China RoHS

Metrological Approval

EMV

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