SIEMENS

Data sheet 6AV7240-0AC04-1CA0

*** no longer available *** SIMATIC IPC 477D, 12" touch display; 4 USB (back), Ethernet (10/100/1000); Celeron U827E; 2x Gbit Ethernet (IE/PN); 4 GB; 1x RS-232; without PCIE; WIN Embedded Standard 7, 32-bit CFast 2 GB, without software; CFast 4 GB; Without SIMATIC software; 24 V DC industrial power supply

General information	
Product type designation	IPC477D
Display	
Design of display	12" TFT touch
Screen diagonal	12 in
Resolution (pixels)	
● Horizontal image resolution	1 280 pixel
● Vertical image resolution	800 pixel
Control elements	
Keyboard	
● Function keys	No
● alphanumeric keyboard	No
Touch operation	
● Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Mounting	For horizontal and vertical mounting
Design	Panel PC, built-in unit
central design	Yes
distributed design	No
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
Line frequency	
● Rated value 50 Hz	Yes
● Rated value 60 Hz	Yes
Mains buffering	
● Mains/voltage failure stored energy time	10 ms
Processor	
Processor type	Celeron 827E (1C/1T, 1.40 GHz, 1.5 MB Cache); Core i3-3217UE (2C/4T, 1.60 GHz, 3 MB Cache); Core i7-3517UE (2C/4T, 1.70 (2.80) GHz, 4 MB Cache, iAMT)
Graphic	
Graphics controller	Intel HD graphics controller
Drives	
Optical drives	Optional: DVD±R±RW combi drive; on rear, can be operated from side
Hard disk	2.5" SATA hard disk, at least 320 GB
SSD	Yes; 1x 240 GB SSD, 1x 480 GB SSD
Storage	
Type of memory	DDR3-SDRAM
Main memory	2 / 4 / 8 GB; ECC optional
Capacity of main memory, max.	8 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
● Number of PCI slots	1; Optional
● Number of compact flash slots	2; CFast
Interfaces	

Subject to change without notice
© Copyright Siemens

Number of PROFINET interfaces	3; 3 ports (IRT, with switch, optional)
serial interface	COM1: 1x RS 232, COM2 (optional): 1x RS 232
Video interfaces	
● Graphics interface	DVI VGA / DVI integrated
Interrupts/diagnostics/status information	
LED status display	Yes
Bus diagnostics	Yes
Integrated Functions	
Monitoring functions	
● Temperature monitoring	Yes
● Fan	No
● Monitoring function via network	Optional
Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes; CE marking / EC Declaration of Conformity
UL approval	Yes
● UL 508	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
FCC	Yes
Use in hazardous areas	
● ATEX Zone 2	Yes; Optional
● ATEX Zone 22	Yes; Optional
● IECEx Zone 2	Yes; Optional
● cULus Class I Zone 2, Division 2	Yes
Marine approval	
● Germanischer Lloyd (GL)	Yes
● American Bureau of Shipping (ABS)	Yes
● Bureau Veritas (BV)	Yes
● Det Norske Veritas (DNV)	Yes
● Korean Register of Shipping (KRS)	Yes
● Lloyds Register of Shipping (LRS)	Yes
● Nippon Kaiji Kyokai (Class NK)	Yes
Ambient conditions	
Ambient temperature during operation	
● min.	0 °C
● max.	45 °C
Ambient temperature during storage/transportation	
● min.	-20 °C
● max.	60 °C
Vibrations	
● Vibration resistance during operation acc. to IEC 60068-2-6	IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s² (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s² (hard disk)
Operating systems	
pre-installed operating system	Windows 7 Ultimate 32-bit / 64-bit, MUI; Windows Embedded Standard 7 P, 32-bit, MUI
without operating system	Yes; Optional
pre-installed operating system	
● Windows 7	Yes; Ultimate 32 bit or 64 bit
Dimensions	
Width of the housing front	330 mm
Height of housing front	241 mm
Mounting cutout, width	310 mm
Mounting cutout, height	221 mm
mounting depth	76 mm
Weights	

Subject to change without notice
© Copyright Siemens

Weight, approx.	3 200 g

Approvals / Certificates

General Product Approval

Miscellaneous | Manufacturer Declaration








General Product Approval

RCM | China RoHS





Maritime application





Maritime application

KR (Korean Register of Shipping)

Dangerous goods

Test Summary Report UN 38.3 | Dangerous goods information | Dangerous goods information | Test Summary Report UN 38.3

Environment

Environmental Confirmations

Environment

Environmental Confirmations

last modified: 6/10/2026

Subject to change without notice
© Copyright Siemens